

54257 DeRev.

Work Order ID 54208

December 3, 2009 7:27:08 AM



Page 1

Item ID: D206-781-031

Accept



Setup Start



Revision ID: C

Stop



Item Name: Floor Protector (Baggage Compartment)

Start Date: 12/03/09 Start Qty: 4.00



Cust Item ID:

Required Date: 12/04/09 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

11N-D206-781

Rev. C

0.00

100



0.00

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-031
CHG 001

8/01/12/04

8/01/12/03

110



0.00

Pick Kit

0.00

Packaging

Memo

Packaging

120



0.00

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

Quality Control

2) 8/01/12/04

9/12/13: (40) SP

(40) SP

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Item ID: D206-781-031

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Item Name: Floor Protector (Baggage Compartment)

Start Date: 12/03/09 Start Qty: 4.00



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Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-031

Location:

PPP rev: 0.00

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/09 (4)

09/12/09

MF 09-12-09

Picklist Print

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Page 1

Work Order ID: 54208

Parent Item: D206-781-031RevC

Parent Item Name: Floor Protector (Baggage Compartment)



Comments:

Start Date: 12/03/09

Required Date: 12/04/09

Start Qty: 4.00

Required Qty: 4.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3878-1RevA 		Manufactured	No			110	Each	0.0000	4.0000			
Cargo Floor Protector												
D3031-3RevB 		Manufactured	No			110	Each	16.0000	4.0000			
Loop												

B54171 CU

9/12/3 SD

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST061	16	
50542	6	
51819	10	

4x50

D3918-1RevA 		Manufactured	No			110	Each	15.0000	4.0000			
Placard												


9/10/3 SD

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
st138	15	
53448	15	

4x50

9/12/3 SD

3x

80-004-2-8 		Purchased	No			110	Each	62.0000	8.0000			
INSERT												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	62	
111506	22	
112439	40	

850

Picklist Print

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Work Order ID: 54208

Parent Item: D206-781-031RevC

Parent Item Name: Floor Protector (Baggage Compartment)

Comments:

Start Date: 12/03/09

Required Date: 12/04/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S50, <i>24</i>		Purchased	No			110	Each	24.0000	56.0000			



Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 24

108936 6

111020 18

M113359

56x 9/12/0

SP
4C

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Shop Packet Print

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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781

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5.0 PARTS LIST

5.1 BELL 206 A/B

D206-781-011 FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
4	D3800-1-100-300	LOOP STRIP
4	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-021 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -021	Part Number	Description
X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3875-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-031/-041 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -031	Qty -041	Part Number	Description
X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-1	BAGGAGE PROTECTOR, WALL
1		D3031-3	LOOP
2		D3800-1-100-300	LOOP STRIP
2		D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD
	2	D3930-1	CLIP
	4	MS35207-262	SCREW
	6	AN960C10L	WASHER
	6	MS21042L3	NUT
2		80-004-2-8	INSERT
14	10	MS24694S50	SCREW

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